



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18520-15
Job Sheet 201159



Part No: RBT18520-15

Job Qty: 4 pcs

Part Name: Clevis Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/26/19

Job Tracking No:

Due Date: 11/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18520 Rev Q IPP REV A 18.02.07 NEW ISSUE RQ VERIFIED BY DP/IPP Rev. B 19.02.22 drawing revision DP Verify DD DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
120	NV5000 - 1	4 pcs	11/11/19	11/11/19	1.00	1.00	NV5000 - 1	
							NV5000 - 2	Kx 19-10-02
130	QC 2	4 pcs	11/11/19	11/11/19	0.00	0.00	QC 2 - 1	Kx 19-10-02
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S219239



Part: RBT18520-15

Job No: 201159

Serial No/Batch: S219239

Revision: Q

Inspector:

Exp Date:

Instructions:

Date: 10/02/19

140 QC 8	4 pcs	11/11/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	9/19/20/03
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
150 Outsource - 4 - Anodize	4 pcs	11/11/19		ATG001-VC	7 9/20/19-10-03
160 Packaging 2-1 - Receive - B4B	4 pcs	11/11/19	0.00 0.00	Packaging 2 - 1 - B4B	OCT 08 2019 OCT 08 2019
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	

0/26/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

170 QC 6	4 pcs	11/11/19	0.00 0.00	Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	4 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	4 pcs	11/11/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

OCT 08 2019

GA 146

Tape M

OCT 09 2019

Part Op 120 - 1-Machine as per folio FB856 FOLIO REV: RA DWG REV: Q 2-Deburr
 Descriptions: 130 - QC2- Inspect parts off machine FAI/FAIB
 140 - QC8- Inspect parts - second check
 150 - Issue P/O; 44616 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required

Plex 9/26/19 12:43 PM Dart.lajeunesse.marie

9/26/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

160 - Receive & Inspect for Damage & Mat'l Certs
170 - QC6- All purchased or subcontracted products
180 - Identify as per dwg & Stock Location: _____
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X00.750	6061-T6 Bar .750 X .750	1 ft (.25 ea)	120-NV5000 - 1	5080899.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-NV5000 - 1	M6061T6B0.750X00.750	1	26	0

Part Specifications

Specifications could not be found.

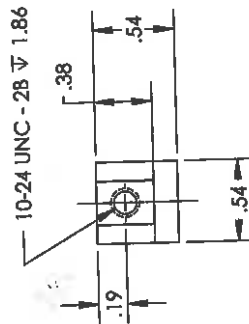
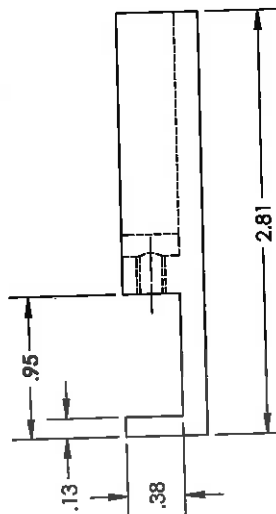
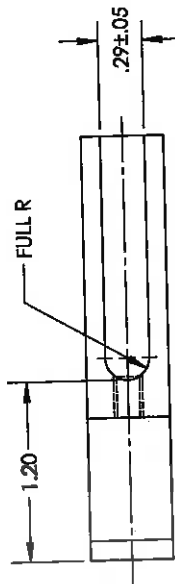
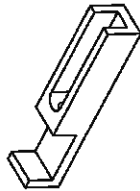
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INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REVISIONS			
REV	ECR	DATE	INITIAL APPROVED
TO	16-0096	8/5/2016	DPD JAG
Q		2/19/2019	VM VM
DESCRIPTION			
-18 CHD DIMS WAS R.125 IS FULL R. WAS 10-24 UNC IS 10-24 UNC-28 ∇ 1.86.			
MATERIAL WAS 6061 IS 6061 T7075			



TITLE M/R DAMPER LOAD TEST DEVICE

DWG NO. RBT18520-15

MAT'L 6061 T7075	UNLESS OTHERWISE SPECIFIED
FINISH BLACK ANODIZE	DIMENSIONS ARE IN INCHES
SPEC MIL-A-8825, TYPE II, CLASS II	FRACTIONS $\pm$.06
DRAWN BY: COLE	XX $\pm$.01
CHECKED: MACKOVIAK	XX $\pm$.01
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: [Signature]	3. INTERPRET DIM AND TOL PER
SCALE N/A	ASME Y14.5M-2009
DATE 8/17/2000	USED ON MODEL
SHEET 13 OF 17	

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 201159 MJS

14-01-26

(15)

CLEVIS BRACKET



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

☐ Rework
☐ Scrap
☐ Use-as-is

DEPARTMENT/PROCESS

☐ Cross tube
☐ Small Fab
☐ Finishing

☐ Skid-tube
☐ Machining
☐ Large Fab

☐ Eng. (Non-AW)
☐ Prod. Eng. Coord.
☐ Rec/Store/Packaging

☐ Engineering
☐ Water Jet
☐ Supplier
☐ Quality

MRB (QS1042)

QTY Affected : _____

Sequence #: _____

Disposition

Description Work Order Deviation

Completed By

Lead hand / Supervisor

QC / QA Coordinator

FAULT CATEGORY

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
Positioned Wrong	Outside Tolerance	Drawing	Finish	Part Lost/Missing	Misread	Power Loss/Surge	Folio/Program	Grain Direction	Weld
Wrong Stock Pulled	Out of Sequence	Off-set/Set-up							

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
Contamination	Misaligned/off center	BOM/Route	Broken/Damage/Defect	Incomplete/Unclear Instructions	Drill Holes	Fit/Function			

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
Pressure/Forced	Bending	Crushing	Cracks	Crimp/Kink/Ripple/Wave/Twist	Marks/Chatter	Mislabeled			

Other/Details: _____

Root Cause

☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
Operator	Manufacturing Process	Equip/Tooling	Handling/Preservation	Material	Product Improvement	Process Improvement	Human Factors		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044676



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044676

PO Date: 10/3/19

Due Date: 10/15/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

OCT 08 2019

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200045	D3811-5	Seat Track Various STC's ISSUE P/O: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR 1C OR II OR IIB CLASS 2 C OF C IS REQUIRED	Firmed X10	-	10/15/19	10 pcs	0 pcs	10 pcs	\$5.05/pcs	\$50.50
Line Item Note **10 pcs. REQUIRED AS SOON AS POSSIBLE**											
	200402			Firmed	-	10/15/19	10 pcs	0 pcs	10 pcs	\$5.05/pcs	\$50.50
Sub Total:							20	0	20		\$101.00
2	200882	RBW6705G02431-3G-1	Lever Rigging Fork (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X4	-	10/15/19	4 pcs	0 pcs	4 pcs	\$5.05/pcs	\$20.20

OCT 08 2019

OCT 08 2019



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Canada

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PURCHASE ORDER

POHB044676



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201159	RBT18520-15 ✓	Clevis Bracket -Issue P/O: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type: 6061T6 -Certificate of Conformity is required	Firmed X10	-	10/15/19	10 pcs	0 pcs	10 pcs	\$5.05/pcs OCT 08 2019	\$50.50
4	181399	647.1815	Gusset RH : Various STC's ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	10/15/19	15 pcs	0 pcs	15 pcs	\$9.05/pcs	\$135.75
5	198694	D5587-1	Stringer, LH Aft : Various STC's Issue P/O: 1- Anodize Black per MIL-A- 8625, Type II, Class 2 as per Dwg. D5587 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	10/15/19	9 pcs	0 pcs	9 pcs	\$9.80/pcs	\$88.20
Grand Total:											\$395.65

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an Integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/8/19 11:26 AM Dart.Lavoie.Chantal



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918703

Date: 04-Oct-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: RBW6705G02431-3G-1 Lever Rigging Fork M/R Actuator Anodize per MIL-A-8625F, Type II, Class 1, Clear .0004-.0010" (4 - 1 mils), Water Sealant Job: 26145 PO: POHB044676	Rev: 1B Line: 2	OCT 08 2019
10 ea	Part: RBT18520-15 Clevis Bracket Black Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (4 - 1 mils), Water Sealant Job: 26146 PO: POHB044676	Rev: Q Line: 3	DAS 81 9-89 OCT 08 2019
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: OCT 04 2019 Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED OCT 04 2019 DART AEROSPACE LTD. Made in Canada.			